

#12020 BORON BUSTER Cutting Tool Lubricant

A high performance, wax-like, metal cutting lubricant that reduces friction and heat for longer tool life. Ideal for drilling and sawing: steel, most high strength steels, including some boron alloys and stainless steel. Extends drill bit and saw blade life far beyond other liquid lubricants.



- **Ideal for drilling out spotwelds**
- **Extends tool life**
- **Helps prevent tool breakage**
- **Reduces friction and heat**

- **Wax-like formulation keeps the lubricant on the cutting tool**
- **Easy clean up! Washes off completely with water**

Directions:

Each time a hole is drilled or a cut is made, apply Boron Buster to tip of the drill bit or to the teeth of the saw blade. When drilling, do not exceed 500 rpm. Do not exert excessive pressure. Let the drill bit do the cutting.

WARNING: Never apply to cutting tools that are running.

Test Results	Holes Drilled	
	Without Boron Buster	With Boron Buster
Drilling out spotwelds on boron steel	Without Boron Buster	With Boron Buster
cobalt spotweld at low RPM	2 to 5 cuts	greater than 20 cuts!

Product testing was performed in-house and by an independent testing facility.

NOTE: There are many variations of boron steel alloys with various hardness levels. Boron Buster may not be effective in extending tool life on some boron alloys.

Please refer to the MSDS and product label before using this or any IES product.

FOR PROFESSIONAL USE ONLY.

Product # 12020
30 g. Size Can
Packaged 12 per case